Adendum # 1 – March 3, 2015
CNC Router and Plasma Cutter Package
Bid # 446

The attention to all Bidders is called to the following items of revision and clarification to the Bid:

1. Unless specified below, all other conditions of the bid as stated in the original bid remain in effect.
2. Under # 4 – See additional specifications to include:
   CNC plasma height control automatic CNC torch height control with constant arc voltage.
   Magnetic torch break away option with z axis auto retract.
   CNC plasma Torch requirements:
   CNC torch height Control.
   Cutting requirements: Piercing: at least .500 inch in thickness for production.
   Edgecut Severence: 1 ¼ inch.
   Input voltage: 200-600v 1/3 ph 50/60 Hz CSA 230-400v, 3 ph 50/60 Hz CE.
   Input Current: 9kW 200/208/480v 1 ph.
   Flow rate: 400 scfh at 6.7 cfm @85 psi.
   Duty Cycle: 50% @ 65 Amps, 230-600v 1/3 PH.
4. Bid bond amount shall be based upon the value of all bid items bid.
5. Please sign the Acknowledgement Form and fax (570-740-0525) to acknowledge receipt.
6. If you decline to bid, please complete and return the decline to bid form included in the original bid package.

Bids are due by 12:00 Noon on Friday, March 20, 2015. Please submit your bids to the Purchasing Department, Building #5, Room 513.

If there are any questions, please contact either Len Olzinski, Director of Purchasing at (570) 740-0370 or Helene Mancuso, Jobtrak Program Director at (570) 740-0647.